

18

UNIVATION TECHNOLOGIES

REFERENCE:

SUBJECT:

DATA BY:

Ch. M. M. M.

DATE:

PROJECT NO.:

SUPERVISED BY:

LCM Compounding: Sample 1163-18-1 BK

Compounded approximately 20,000 lb.
 Granular feedstock: (DBX 4606 H
 Part 1 Bin 853
 2/15/07

0.1% Irgacure 1810
 0.1% Irgacure 168
 0.05% Ca St
 6.5% 0092 Master

One gaylord compounded material on ZSK-49 1163-18-1

Material	Batch	Date	Supplier	Grade	Color	Weight	Volume	Temp	Pressure	Time	Notes	Test	Result	Pass/Fail	Remarks
1163-18-1	DBX 4606 H	2/15/07	DBX	4606 H	White	20,000 lb	10,000 gal	180°F	100 psi	24 hrs	100%	100%	100%	Pass	
1163-18-1	DBX 4606 H	2/15/07	DBX	4606 H	White	20,000 lb	10,000 gal	180°F	100 psi	24 hrs	100%	100%	100%	Pass	
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S-4 Rapid Crack Propagation Testing

250 MM Pipe S-4 Test -

Report No. 8262

Pc > 10 bars

critical pressure tested at 0°C

4 inch SORIP Pipe S-4 Test -

Part 07-3679 Final Report

Tc = -13°C

Critical temperature Tc tested at pressure of 5 bars

Notched Pipe Slow Crack Growth

Per ISO 13479 80°C/9.2 bars
 Jane Labs Report 07-3701
 mean failure time: 3672 hrs

Table 2: Summary of Notched Pipe Test Results

Specimen ID	CRACK Sample ID	Test Time (hours)	Average Test Time* (hours)	Status	ISO 13479:1997(2) Requirement (Minimum Failure Time 165 hr)
07-1885-01	18-1	4,000	3,672 ± 358	5th Failure	Pass
07-1885-02	18-1	3,667		8th Failure	Pass
07-1885-03	18-1	3,350		5th Failure	Pass

* Average test time based on 1 standard deviation

WITNESSED AND UNDERSTOOD BY

DATE

notebook	descrip	Date	sampleID	Catalyst	Cat_ratio	Reactor	comon	T rx	H2	C6	compounder	density	I2I	I5
1163-18-1					3		c6	105	0.0021	0.004	ZSK-40	0.9494	5.26	0.13333
1163-18-356A			603356		3		c6	105	0.0021	0.004	Brabender	0.9497	5.18	0.133
1163-18-387A			603387		3		c6	105	0.0021	0.004	Brabender	0.9496	5.63	0.144
1163-18-433A			603433		3		c6	105	0.0021	0.004	Brabender	0.9504	6.31	0.159
1163-18-447A			603447		3		c6	105	0.0021	0.004	Brabender	0.9500	5.94	0.147
notebook	I2	MFR2	MFR5	Al_icp	Zr_icp	Si_icp	bbf_nmr	TnsIYld_psi	Tens Brk psi	Tens MPa	brk Mpa	Elong_pct	FAR	Tm DSC
1163-18-1	0.028585	184	39.5	26.4	1.08	35.0	0.88	3384	4679	23.3	32.3	646	+30	133.1
1163-18-356A	0.028	185	38.9				1.16	3330	4097	23.0	28.2	587		
1163-18-387A	0.030	188	39.1					3437	4248	23.7	29.3	625		133.1
1163-18-433A	0.032	195	39.7				1.70	3441	3973	23.7	27.4	609		
1163-18-447A	0.030	197	40.5					3418	3780	23.6	26.1	580		
notebook	descrip	Date	sampleID	Mn_L	Mw_L	DI_L	Mn_H	Mw_H	DI_H					
1163-18-377			603377	6,204	24,357	3.9	116,494	549,914	4.7					
1163-18-408			603408	8,385	25,466	3.0	125,552	564,430	4.5					
notebook	split	spread	Mn	Mw	Mz	Mz+I	DI							
1163-18-377	52.5	22.6	13,341	312,290	1,850,896	4,260,273	23.4							
1163-18-408	51.0	22.2	15,319	303,816	1,574,918	2,965,115	19.8							